



Q 40-444

2K High Build Primer 4:1

Characteristics

40-444 is a filler with high filling power and very easy to sand, can be used as a compact or high-build sanding filler. It can also be used to fill partial areas (spot repair) without post-sagging and edge markings. Can also be used wet-on-wet with the addition of 20-30% thinner. Can be used directly on steel, zinc and aluminium.

Physical Characteristics



40-444-1001
40-444-3501



40-444-1002
40-444-3502



40-444-1003
40-444-3503



2004/42/IIIB(c)(540)<500



40-444 : 100
40-444HN : 25
99-200 : 10 %



40-444 : 100
40-444HN : 25
99-200 : 20-30 %



12 month

Application



22 - 35 s
4 mm DIN



12 - 16 s
4 mm DIN



1,6 - 1,8 mm
2 bar



1,2 - 1,4 mm
2 bar



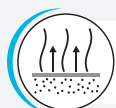
2 bar



2-3



1



Between the coatings
Before the oven drying

5 min

10 min

Consumption: 7 - 8 m²/l



90 - 270 µm



20-30 µm



P320 - P500



P800 - P1000

Drying



dust dry 10 min
sandable after 1,5h

sandable after 45 min

sandable after 20 min

1,5 h

Storage



Store the product in a ventilated place. Keep away from direct exposure to sunlight.
Keep between +5°C and 20°C.

Safety



For more informations check the safety data sheet.



This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products. Copyright: Q-Company Int. GmbH, all rights reserved.

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